

		<p>3281 Guasti Road, Suite 260 Ontario, CA 91761 (909) 987-0550 (800) 538-3091 Fax: (909) 987-0490 http://www.supergluecorp.com</p> <p>PRODUCT SALES SHEET: 5 Minute Quick-Shot Epoxy</p>
---	---	---

Pacer Technology's Hobby product 5 Minute Quick Shot Epoxy (PT36) is a quick setting, fuel and vibration resistant formula that is durable and sandable in final cure. Perfect for on-the-spot field repairs.

PROPERTIES

Initial color: Clear hazy to light yellow

Final color: Light yellow

Set Time: 4-6 minutes @ 65-80F

Handling Time: After 30 minutes

Full Strength: 16 hours

Maximum Gap: .25"

Hardness, Shore D: 75-83 (After full cure)

Shear Strength, Steel: 1200 psi (± 20%)

Aluminum: 550 psi (± 20%)

Operating Temperature Range: -40°F to +176°F
(-40°C to +80°C)

USE INSTRUCTIONS

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Refer to opening instructions on card. Dispense from syringe and mix thoroughly, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 4-6 minutes at room temperature (77F or 25C) with full cure in 16 hours. Note – For cooler temperatures, setting time may be longer. Reseal with cap from between syringes and store upright with tips up.

STORAGE AND SHELF LIFE

After use, wipe tips to remove residual product and reseal with plug. Store product sealed, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS

Contains Epoxy resin & Mercaptan hardener. May cause eye/skin irritation with direct contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ www.supergluecorp.com and click on the ZAP logo. In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or call (909) 987-0550.

Rev 3 – 2016 kr

The information in this Product Data Sheet (PDS) is of a general nature based on our knowledge and experience with this product and should be used for information and consideration purposes only. The product can have a variety of different applications, as well as differing application and working conditions in your environment that are beyond our control. Therefore, this data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which Pacer Technology assumes legal responsibility. Pacer Technology strongly recommends that users of the product independently determine the suitability of the product for their use.

Pacer Technology specifically disclaims any liability for consequential or incidental damages of any kind, including profit. Any use of this product must be determined by the user to be in accordance with applicable federal, state, provincial, and local laws and regulations.