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Pacer Technology Anchor-Tite Permanent Patch (15296, 15298) is a UV-curable, fiberglass-reinforced polyester patch that makes a watertight, durable repair for many applications. Cured material is sandable, drillable, paintable, waterproof and can be used in submerged conditions.

| Marine | Automotive/RV/MRO | Landscape/Plumbing | Household |
|---|--|---|---|
| Boats, Personal watercraft, Engine parts, Decking, Fenders, PVC pipes | Bumpers, Bedliners, Exhaust pipes, Mufflers, Water tanks, Flashing, Engine parts, Fiberglass | Rain gutters, Drain pipes, Water tanks, PVC pipes, Concrete, Wood | Shower stalls, Stucco, Water tanks, Roofs, Flashing, Air conditioning units, PVC pipes, Fiberglass, Metal, Wood, Pool repairs |

| Properties | For all Anchor-Tite Permanent Patch products |
|-----------------|---|
| Initial color | Off-white |
| Final color | Yellow |
| Cure Time, min. | 5-15 (sunny); 30-50 (cloudy); 15-30 (UV lamp) |
| Operating Range | -40°F to 350°F (optimum) |

USE INSTRUCTIONS: NOTE - This product must be exposed to UV sunlight or UV source to cure. Rubber or plastic gloves recommended for sensitive individuals. Not recommended for drinking water applications.

1. Use the Anchor-Tite Patch in a well-ventilated area. Keep the Patch in the black, UV-protected package until you are ready to do repair.
2. Clean parts to be repaired with soap & water and allow to dry completely. Roughen surface with wire brush or sandpaper.
3. While still in the black UV-protected package, cut the patch material to extend ¾" beyond the repair area using scissors or knife. Remove the white backing and apply cut Patch over repair and press firmly in place. Store unused portion away from sunlight or UV sources. If outside surface is to be painted or finished, remove clear nylon film prior to cure.
4. Expose the bonded Patch to UV sunlight, black lamp or other UV source until product is hardened (see approximate times above).
5. After product is hard and fully cured, it can be drilled, sanded or painted.
6. Wash hands and skin well with soap and water after use.

STORAGE AND SHELF LIFE

Store product sealed in original black UV-protected package in a cool (<75F), dry location away from UV sources or sunlight. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS

Contains Styrene. Eye, skin & respiratory irritant. Use & store in well-ventilated area away from heat & sunlight. Avoid contact with eyes & skin. Do not ingest. Wash hands & skin with soap and water after use. If eye contact occurs, flush with water for 15 minutes & get medical attention. With skin contact, if irritation persists, get medical attention. If swallowed, do not induce vomiting; get immediate medical attention & show container label. **KEEP OUT OF REACH OF CHILDREN.**

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ www.supergluecorp.com. In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

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The information in this Product Data Sheet (PDS) is of a general nature based on our knowledge and experience with this product and should be used for information and consideration purposes only. The product can have a variety of different applications, as well as differing application and working conditions in your environment that are beyond our control. Therefore, this data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which Pacer Technology assumes legal responsibility. Pacer Technology strongly recommends that users of the product independently determine the suitability of the product for their use.

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