

		<p>3281 - Guasti Road, Suite 260 Ontario, CA 91761 (909) 987-0550 (800) 538-3091 Fax: (909) 987-0490 <a href="http://www.supergluecorp.com">http://www.supergluecorp.com</a></p> <p><b>Plastic-Fuse</b></p>
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Pacer Technology Super Glue's Plastic-Fuse (15104) is a two-part system used for bonding all plastics, including polyethylene and polypropylene. The product is fast and easy and it fills gaps.

#### **PROPERTIES:**

Primer – light yellow transparent solvent-based liquid with strong odor.

Future Glue Thick Gel – clear, transparent adhesive with irritating odor.

**DIRECTIONS:** Use in a well-ventilated area. Protect work surfaces (metal foil works well).

1. Clean and dry all surfaces to be bonded. For increased strength, roughen surfaces with sandpaper.
2. To open Primer ampule – Remove white sleeve from vial of Primer and place sleeve on opposite end of vial. Squeeze white sleeve to break inner ampule allowing Primer liquid to flow into felt applicator tip. Apply primer to both surfaces and allow to dry.
3. Apply 1 drop of Future Glue Thick Gel to one surface (using 1 drop per square inch of bond area) and press parts together. Hold for 20 seconds with pressure. Allow to cure without moving assembly.
4. Full strength will be achieved in 10 minutes.
5. Dispose of opened Primer ampule. Retain unopened ampule for next bonding job. Store in a cool, dry place.

#### **STORAGE AND SHELF LIFE**

Store in cool area away from sunlight or heat. Stored under these conditions, a one-year shelf life can be expected.

#### **SAFETY AND HANDLING PRECAUTIONS**

Primer - Contains acetone. DANGER: Extremely flammable. Use & store in well-ventilated area away from heat, sparks and flames. Avoid breathing vapors and avoid prolonged direct contact. For eye or skin contact, flush with water for 15 minutes; contact physician if symptoms persist. If swallowed, seek medical advice immediately and show this container label. Do not induce vomiting. **KEEP OUT OF REACH OF CHILDREN.**

Future Glue Thick Gel – Contains cyanoacrylate. CAUTION: Eye Irritant. Bonds skin & eyes in seconds. Use with adequate ventilation. Avoid contact with clothing as can cause burn. In case of eye contact, flush with water for 15 minutes; get medical attention for eye or internal contact. To remove from skin, soak in acetone nail polish remover & gently peel adhesive off with fingernail; water exposure will wear off residual adhesive in a few days (do not use polish remover around eye area). **KEEP OUT OF REACH OF CHILDREN.**

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ [www.supergluecorp.com](http://www.supergluecorp.com). In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

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