Pacer Technology Super Glue Plastic Fusion (15277) works best on:

- Plastics
- Metal
- Concrete
- Glass
- Ceramics
- China

**PROPERTIES**

- **Initial color:** Light yellow to amber
- **Final color:** Light yellow
- **Positioning Tine:** 3 – 5 minutes
- **Set Time:** 5-10 minutes @ 65-80F
- **Handling Time:** 2 hours
- **Full Strength:** 24 hours

**Maximum Gap:** .25"

- **Shear Strength**, Steel: 4000 psi (± 20%)
- **Shear Strength**, Aluminum: 3500 psi (± 20%)

- **Operating Temperature Range:** -40°F to +250°F (-40°C to +121°C)

**USE INSTRUCTIONS** (Note: not recommended for polyethylene or polypropylene bonding).

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper & wipe clean with solvent for best results.
3. Dispense from syringe and mix thoroughly, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess glue immediately with denatured alcohol.
6. Sets in 5-10 minutes at room temperature (77F or 25C) with full cure in 24 hours.

**STORAGE AND SHELF LIFE**

After use, pull back on plunger, wipe tips to remove residual product and reseal with plug. Store product sealed, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

**SAFETY AND HANDLING PRECAUTIONS**

**WARNING:** FLAMMABLE. Eye and skin irritant. Contains Methyl methacrylate. May cause sensitization by skin contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Use with adequate ventilation. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website at [www.supergluecorp.com](http://www.supergluecorp.com). In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

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The data contained herein is furnished for descriptive purposes only and is believed to be reliable. Users of any products described in the data sheet have the responsibility to determine the suitability for their particular use thereof, and Pacer relies upon such users to adopt all necessary precautions to ensure the protection of property and persons against hazards involved in the use thereof.

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