

		<p>9420 Santa Anita Avenue Rancho Cucamonga, CA 91730-6117 (909) 987-0550 (800) 538-3091 Fax: (909) 987-0490 http://www.supergluecorp.com</p> <p style="text-align: right;">Plastic Fusion</p>
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Pacer Technology Super Glue Plastic Fusion (15277) works best on:

- Plastics
- Metal
- Concrete
- Glass
- Ceramics
- China

PROPERTIES

Initial color: Light yellow to amber

Final color: Light yellow

Positioning Time: 3 – 5 minutes

Set Time: 5-10 minutes @ 65-80F

Handling Time: 2 hours

Full Strength: 24 hours

Maximum Gap: .25"

Shear Strength, Steel: 4000 psi (± 20%)

Aluminum: 3500 psi (± 20%)

Operating Temperature Range: -40°F to +250°F
(-40°C to +121°C)

USE INSTRUCTIONS (Note: not recommended for polyethylene or polypropylene bonding).

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper & wipe clean with solvent for best results.
3. Dispense from syringe and mix thoroughly, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess glue immediately with denatured alcohol.
6. Sets in 5-10 minutes at room temperature (77F or 25C) with full cure in 24 hours.

STORAGE AND SHELF LIFE

After use, pull back on plunger, wipe tips to remove residual product and reseal with plug. Store product sealed, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS

WARNING: FLAMMABLE. Eye and skin irritant. Contains Methyl methacrylate. May cause sensitization by skin contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Use with adequate ventilation. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ www.supergluecorp.com. In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

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