

**PACER**  
**TECHNOLOGY**  
INDUSTRIAL • PRIVATE LABEL



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## PRODUCT DATA SHEET

## Instant Gas Tank & Radiator Repair

Pacer Technology's Pro Seal® **Instant Gas Tank and Radiator Repair** (N62020) is a 2-part epoxy strip putty repair kit that seals small holes, cracks or split seams. Leaks are instantly plugged up without having to drain out gasoline or radiator fluids. **Instant Gas Tank and Radiator Repair** bonds to clean, wet metals including aluminum and copper, to concrete and to plastics such as PVC and ABS.

### PROPERTIES

#### LIQUID STATE

Base Chemical	Epoxy resin and amine hardener
Flashpoint, TCC <sup>0</sup> F (TCC <sup>0</sup> C)	Not applicable
Specific Gravity	1.66
Color	Gray-white and brown-black
Boiling Point, <sup>0</sup> F ( <sup>0</sup> C)	Not applicable
Soluble in:	Denatured alcohol prior to cure

#### CURED STATE

Temperature Limitations:	Continuous	Up to 250 <sup>0</sup> F (121 <sup>0</sup> C)
	Intermittent	Up to 300 <sup>0</sup> F (149 <sup>0</sup> C)
Hardness at full cure		70 (Shore D)
Tensile Shear, Steel		500 psi (minimum)
Solvent Resistance		Water, oil, gasoline, diesel fuels, grease and Antifreeze

### APPLICATION INSTRUCTIONS

For best results, parts should be clean and free from oil, grease or other contaminants. Make sure hands are clean (wet hands with water for easier mixing and to prevent putty from sticking to hands). Tear or cut equal parts of putty needed for repair. Use only enough to fill hole and cover about 1 inch around leak. (Not recommended for holes larger than a penny). Mix product with hands by kneading the putty materials together until a uniform color is achieved. Push mixed putty into hole, forcing it into the leak and flatten excess material around leak area in a uniform circle. Instant Gas Tank and Radiator Repair will not cure below 38<sup>0</sup>F (3<sup>0</sup>C). At 50 to 75<sup>0</sup>F (10 to 24<sup>0</sup>C), product will harden in 2-4 hours, depending on temperature. Full cure is achieved in 24 hours.

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**STORAGE AND SHELF LIFE**

Store product in a cool, dry location away from sunlight. Stored under these conditions, a one year shelf life can be expected.

**SAFETY AND HANDLING PRECAUTIONS**

May cause eye irritation with direct contact. Wear eye protection if sanding cured putty. Contact lens wearers take appropriate precautions. In case of direct eye contact, flush with water for 15 minutes and consult physician. Avoid prolonged skin contact and wash hands thoroughly with soap and water after use. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request.

In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

**PRODUCT NUMBER:** N62020

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