

		<p>3281 - Guasti Road, Suite 260          Ontario, CA 91761          (909) 987-0550 (800) 538-3091          Fax: (909) 987-0490  <a href="http://www.supergluecorp.com">http://www.supergluecorp.com</a></p> <p style="text-align: center;"><b>Clear Glass Adhesive</b></p>
---	---	---

Pacer Technology Super Glue Clear Glass Adhesive (GR) is a single component, thin adhesive that cures when exposed to UV light from sunlight or halogen lamps. Clear Glass Adhesive remains clear after cure and is best used for:

- Glass to glass
- Glass to ceramic
- Glass to metal
- Glass to plastic

**PROPERTIES:**

Initial color: Clear

Final color: Clear

Set Time: 2-5 seconds in sunlight  
 or 150mw/cm<sup>2</sup>, 200 watt/in UV bulb @ 240-400nm  
 or 100mw/cm<sup>2</sup>, 150 watt Halogen bulb @ 400+ nm.

Handling Time: 10 minutes  
Full Strength: 24 hours  
Operating Temperature Range: -40<sup>0</sup> to 150<sup>0</sup>F  
 (-40<sup>0</sup> to 66<sup>0</sup>C)

**USE INSTRUCTIONS:** Use in well ventilated area. Avoid direct skin contact.

1. Surfaces should be clean, dry and close fitting. Glass Adhesive will fill small gaps.
2. Wipe surfaces with nail polish remover (acetone) or rubbing alcohol (isopropanol). Allow to dry at least 20 minutes.
3. Uncap the syringe. The adhesive must be shielded from UV light during application to avoid premature curing. Use adhesive sparingly, using enough to just cover one surface to be bonded.
4. Join parts, making sure that they are correctly positioned. Wipe off excess adhesive before exposure using a clean cloth with mineral spirits or acetone.
5. Expose joined parts to UV sunlight or halogen lamp. In strong sunlight, a clear bond develops in 30 seconds. For cloudy conditions, allow 1-2 minutes. Bond strength continues to develop over 24 hours.
6. Excess cured adhesive can be removed with a blade.
7. After use, wipe syringe tip and recap. Store upright.

**NOTE:** Clear Glass Adhesive is not suitable for bonding parts exposed to oven temperatures or for deep colored stained glass applications.

**STORAGE AND SHELF LIFE**

Store in cool area away from sunlight or heat. Protect from freezing. Stored under these conditions, a one-year shelf life can be expected.

**SAFETY AND HANDLING PRECAUTIONS**

Contains Urethane acrylate oligomer, acrylate ester & acrylic acid. May cause allergic skin reaction. Eye, skin and respiratory irritant. Use and store in well ventilated area. For eye contact, flush with water for 15 minutes and get medical attention. Wash skin thoroughly with soap & water after use. KEEP OUT OF REACH OF CHILDREN.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our Pacer Technology website @ [www.supergluecorp.com](http://www.supergluecorp.com) . In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 538-3091 (outside CA only) or (909) 987-0550.

Rev 1 – 2016 kr

The information in this Product Data Sheet (PDS) is of a general nature based on our knowledge and experience with this product and should be used for information and consideration purposes only. The product can have a variety of different applications, as well as differing application and working conditions in your environment that are beyond our control. Therefore, this data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which Pacer Technology assumes legal responsibility. Pacer Technology strongly recommends that users of the product independently determine the suitability of the product for their use.

Pacer Technology specifically disclaims any liability for consequential or incidental damages of any kind, including profit. Any use of this product must be determined by the user to be in accordance with applicable federal, state, provincial, and local laws and regulations.